

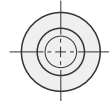
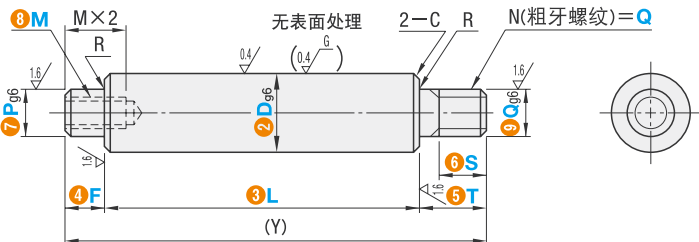
## 导向轴

◀ **一端台阶内螺纹 一端外螺纹型**  
高精度标准型



| 代码      | D公差 | 材质      | 硬度     | 表面处理                                   |
|---------|-----|---------|--------|----------------------------------------|
| AASAB   | g6  | SUJ2    | 58HRC~ | —<br><br>镀硬铬<br>镀层硬度HV750~<br>镀层厚度3μ以上 |
| AASSAB  |     | SUS440C | 56HRC~ |                                        |
| AAPSAB  |     | SUJ2    | 58HRC~ |                                        |
| AAPSSAB |     | SUS440C | 56HRC~ |                                        |

$$\frac{6.3}{\nabla} \left( \frac{1.6}{\nabla} \frac{0.4}{\nabla} \frac{0.4}{\nabla} \sqrt{G} \right)$$



■ 请按步骤①~⑪选择型号和参数后进行订购。

型号(1代码·2D) — 3L — 4F — 5T — 6S — 7P — 8M — 9Q  
 AASAB20 — 400 — F25 — T16 — S10 — P10 — M6 — Q10



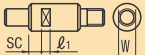
型号区分:

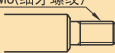
5 天发货

| 型号                                   |        | 最小单位 1mm |         |                       |                |                                                                                        | M (粗牙螺纹)<br>选择 |                         | Q 选择                |  |  |  | (Y)<br>Max. | R         | C         |
|--------------------------------------|--------|----------|---------|-----------------------|----------------|----------------------------------------------------------------------------------------|----------------|-------------------------|---------------------|--|--|--|-------------|-----------|-----------|
| ① 代码                                 | ② Dg6  | ③ L      | ④ F     | ⑤ T                   | ⑥ S            | ⑦ P                                                                                    |                |                         |                     |  |  |  |             |           |           |
| AASAB<br>AASSAB<br>AAPSAB<br>AAPSSAB | 8      | −0.005   | 25~ 996 | 2≤F≤P×4               | 2≤T≤Q×5        | (Q≤6时)<br>S≤T−2<br>(Q=8・10时)<br>S≤T−3<br>(Q≥12时)<br>S≤T−5<br>(无螺纹时)<br>S=0<br>Ⓜ S≥螺距×3 | 6              | 3                       | 3 4 5 6 8           |  |  |  | 800         | 0.3<br>以下 | 0.5<br>以下 |
|                                      | 10     | −0.014   | 25~ 996 |                       |                |                                                                                        | 6~ 8           | 3 4 5                   | 4 5 6 8 10          |  |  |  | 800         |           |           |
|                                      | 12     |          | 25~1196 |                       |                |                                                                                        | 6~10           | 3 4 5 6                 | 5 6 8 10 12         |  |  |  | 1000        |           |           |
|                                      | 13     | −0.006   | 25~1196 |                       |                |                                                                                        | 6~11           | 3 4 5 6 8               | 5 6 8 10 12         |  |  |  | 1000        |           |           |
|                                      | 15     | −0.017   | 25~1196 |                       |                |                                                                                        | 6~13           | 3 4 5 6 8 10            | 5 6 8 10 12         |  |  |  | 1000        |           |           |
|                                      | 16     |          | 25~1196 |                       |                |                                                                                        | 6~14           | 3 4 5 6 8 10            | 5 6 8 10 12 16      |  |  |  | 1200        |           |           |
|                                      | 20     |          | 25~1196 |                       |                |                                                                                        | 8~17           | 4 5 6 8 10 12           | 6 8 10 12 16 20     |  |  |  | 1200        |           |           |
|                                      | 25     | −0.007   | 25~1196 |                       |                |                                                                                        | 8~22           | 4 5 6 8 10 12 16        | 8 10 12 16 20 24    |  |  |  | 1200        |           |           |
|                                      | 30     | −0.020   | 25~1496 |                       |                |                                                                                        | 9~27           | 5 6 8 10 12 16 20 24    | 8 10 12 16 20 24 30 |  |  |  | 1500        |           |           |
|                                      | 35     |          | 25~1496 |                       |                |                                                                                        | 9~32           | 5 6 8 10 12 16 20 24 30 | 10 12 16 20 24 30   |  |  |  | 1500        |           |           |
| 40                                   | −0.009 | 25~1496  | 11~37   | 6 8 10 12 16 20 24 30 | 12 16 20 24 30 |                                                                                        |                |                         | 1500                |  |  |  |             |           |           |
| 50                                   | −0.025 | 25~1496  | 11~47   | 6 8 10 12 16 20 24 30 | 16 20 24 30    |                                                                                        |                |                         | 1500                |  |  |  |             |           |           |



型号①代码・②D③④⑤⑥⑦⑧⑨Q(QMC・QMS) - (LKC・SC・etc.)  
 AASAB20 - 400 - F25 - T16 - S10 - P10 - M8 - Q10 - LKC

| 可选加工                                                                                | 代码  | 技术说明                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
|-------------------------------------------------------------------------------------|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|-------|---|---|-------|---|---|---|----|----|----|----|---|---|----|----|----|----|----|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|--|--|--|
|  | LKC | 变更L尺寸公差。<br>指定方法 LKC<br>① $L < 200$ $\rightarrow L \pm 0.03$<br>$200 \leq L < 500$ $\rightarrow L \pm 0.05$<br>$L \geq 500$ $\rightarrow L \pm 0.1$<br>② 使用LKC时, L尺寸最小单位可为0.1mm<br>③ $D - P(Q) \leq 2$ 时不适用                                                                                                                                                                                                                                                                                                                                                                                                                                                        |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
|  | SC  | 追加扳手槽加工。<br>指定方法 SC5<br>① SC=最小单位1mm<br>② $SC + l_1 \leq L$<br>SC=0或WSC $\geq 1$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
|                                                                                     |     | <table> <tr> <th>D</th><th>W</th><th><math>l_1</math></th><th>D</th><th>W</th><th><math>l_1</math></th></tr> <tr> <td>8</td><td>7</td><td>8</td><td>20</td><td>17</td><td>10</td></tr> <tr> <td>10</td><td>8</td><td>8</td><td>25</td><td>22</td><td>12</td></tr> <tr> <td>12</td><td>10</td><td>8</td><td>30</td><td>27</td><td>15</td></tr> <tr> <td>13</td><td>11</td><td>10</td><td>35</td><td>30</td><td>15</td></tr> <tr> <td>15</td><td>13</td><td>10</td><td>40</td><td>36</td><td>20</td></tr> <tr> <td>16</td><td>14</td><td>16</td><td>50</td><td>41</td><td>20</td></tr> <tr> <td>18</td><td>16</td><td></td><td></td><td></td><td></td></tr> </table> | D  | W  | $l_1$ | D | W | $l_1$ | 8 | 7 | 8 | 20 | 17 | 10 | 10 | 8 | 8 | 25 | 22 | 12 | 12 | 10 | 8 | 30 | 27 | 15 | 13 | 11 | 10 | 35 | 30 | 15 | 15 | 13 | 10 | 40 | 36 | 20 | 16 | 14 | 16 | 50 | 41 | 20 | 18 | 16 |  |  |  |  |
| D                                                                                   | W   | $l_1$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | D  | W  | $l_1$ |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 8                                                                                   | 7   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 20 | 17 | 10    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 10                                                                                  | 8   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 25 | 22 | 12    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 12                                                                                  | 10  | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 30 | 27 | 15    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 13                                                                                  | 11  | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 35 | 30 | 15    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 15                                                                                  | 13  | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 40 | 36 | 20    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 16                                                                                  | 14  | 16                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 50 | 41 | 20    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 18                                                                                  | 16  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
|  | WSC | 2处追加扳手槽加工。<br>指定方法 WSC12-X8<br>① WSC, X=最小单位1mm<br>$WSC = X + l_1 \times 2 < L$<br>WSC=0或WSC $\geq 1$<br>X=0或X $\geq 1$<br>② 2处扳手槽的位置不在同一平面上。                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
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| D                                                                                   | W   | $l_1$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | D  | W  | $l_1$ |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 8                                                                                   | 7   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 20 | 17 | 10    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 10                                                                                  | 8   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 25 | 22 | 12    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 12                                                                                  | 10  | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 30 | 27 | 15    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 13                                                                                  | 11  | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 35 | 30 | 15    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 15                                                                                  | 13  | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 40 | 36 | 20    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 16                                                                                  | 14  | 16                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 50 | 41 | 20    |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |
| 18                                                                                  | 16  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |    |    |       |   |   |       |   |   |   |    |    |    |    |   |   |    |    |    |    |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |  |  |  |

| 可选加工                                                                                                     | 代码         | 技术说明                                                                                                                                                                   |
|----------------------------------------------------------------------------------------------------------|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                       | QC         | <p>对Q尺寸部分进行退刀槽加工。</p> <p><u>指定方法</u> QC</p> <p>⊗ M3~M5不适用</p> <p>⊗ D=Q时不适用</p>                                                                                         |
| <p>QMC・QMS(细牙螺纹)</p>  | QMC<br>QMS | <p>将外螺纹部分变更为下表所示的细牙螺纹。</p> <p>(QMC→和轴承螺帽的细牙螺纹螺距相对应)</p> <p>(QMS→和气缸的细牙螺纹螺距相对应)</p> <p><u>指定方法</u> QMC17</p> <p>① 指定时请将Q尺寸变更为QMC(QMS)。</p> <p>① Q尺寸与QMC(QMS)变为相同尺寸。</p> |

①追加加工可能会导致硬度降低。

## 询价④种方式



官网 <http://www.srdfaa.com>  
深圳市仕瑞达自动化设备有限公司



全国免费 400-966-3863  
客服热线 0755-27926613