



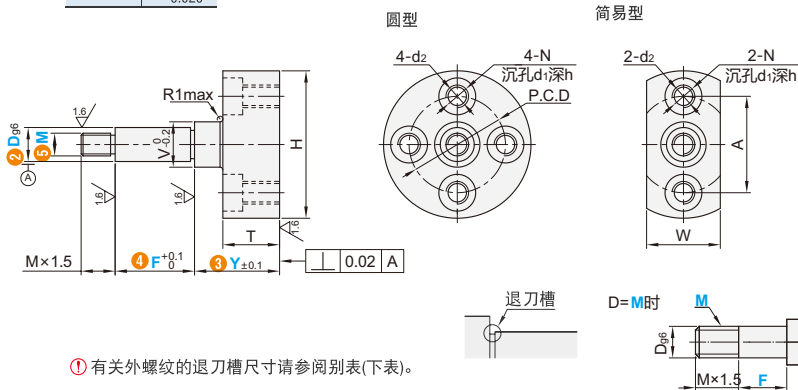
### ■ 螺帽固定型



| D公差 (g6) |                  |
|----------|------------------|
| 6        | -0.004<br>-0.012 |
| 8 · 10   | -0.005<br>-0.014 |
| 12~18    | -0.006<br>-0.017 |
| 20~30    | -0.007<br>-0.020 |

| 代码     |        | 材质     | 表面处理  |
|--------|--------|--------|-------|
| 圆型     | 简易型    |        |       |
| BDFFC  | BDBECH | S45C   | 发黑    |
| BDPFFC | BDBFCN |        | 无电解镀锌 |
| BDSFFC | —      | SUS304 | —     |

6.3 ( 1.6 / )



① 有关外螺纹的退刀槽尺寸请参阅别表(下表)。



型号(①代码·②D) — ③Y — ④F — ⑤M

BDFFC20 — 20 — F70 — M5

BDBECH12 — 10 — F100 — M8

■ 请按步骤①~③选择型号和参数后进行订购。



型号区分: 7 天发货

悬臂销·铰链销  
支点用台阶螺丝

12

| 型号<br>①代码                                                  | ②Dg6 |                  | 最小单位1 |        | ⑤M                                    | V  | H  | T  | N   | d <sub>1</sub> | d <sub>2</sub> | h   | W  | A  | P.C.D |
|------------------------------------------------------------|------|------------------|-------|--------|---------------------------------------|----|----|----|-----|----------------|----------------|-----|----|----|-------|
|                                                            | 6    | 8                | ③Y    | ④F     |                                       |    |    |    |     |                |                |     |    |    |       |
| 圆型<br>BDFFC<br>BDPFFC<br>BDSFFC<br>简易型<br>BDBECH<br>BDBFCN | 6    | -0.004<br>-0.012 | 12~65 | 5~110  | 4 5 6<br>5 6 8<br>6 8 10<br>6 8 10 12 | 8  | 26 | 10 | M4  | 6.5            | 3.5            | 3.5 | 13 | 17 | 17    |
|                                                            | 8    | -0.005<br>-0.014 |       |        |                                       | 10 | 28 |    |     |                |                |     | 14 | 19 | 19    |
|                                                            | 10   |                  |       |        |                                       | 13 | 32 |    |     |                |                |     | 15 | 23 | 23    |
|                                                            | 12   |                  |       |        |                                       | 15 | 36 |    |     |                |                |     | 19 | 26 | 26    |
|                                                            | 13   |                  |       |        |                                       | 16 | 38 |    |     |                |                |     | 21 | 27 | 27    |
|                                                            | 15   | -0.006<br>-0.017 |       |        | 8 10 12 (15)                          | 18 | 40 |    | M5  | 8              | 4.3            | 4.4 | 23 | 30 | 30    |
|                                                            | 16   |                  |       |        |                                       | 19 | 42 |    |     |                |                |     | 24 | 31 | 31    |
|                                                            | 17   |                  |       |        |                                       | 20 | 44 |    |     |                |                |     | 27 | 32 | 32    |
|                                                            | 18   |                  | 17~80 | 10~160 | 10 12 (15) 16                         | 21 | 46 | 15 |     |                |                |     | 30 | 34 | 34    |
|                                                            | 20   |                  |       |        |                                       | 24 | 48 |    | M6  | 9.5            | 5.2            | 5.4 | 31 | 36 | 36    |
|                                                            | 22   | -0.007<br>-0.020 |       |        | 10 12 (15) 16 20                      | 26 | 50 |    |     |                |                |     | 33 | 39 | 39    |
|                                                            | 25   |                  |       |        |                                       | 29 | 54 |    |     |                |                |     | 37 | 42 | 42    |
|                                                            | 30   |                  |       |        | 10 12 (15) 16 20 24 (25)              | 34 | 62 |    | M8  | 11             | 6.8            | 6.5 | 41 | 49 | 49    |
|                                                            | 35   | -0.009<br>-0.025 |       |        |                                       | 39 | 70 |    |     |                |                |     | 49 | 55 | 55    |
|                                                            | 40   |                  |       |        |                                       | 44 | 80 |    | M10 | 14             | 8.6            | 9   | 55 | 63 | 63    |
|                                                            | 50   |                  |       | 20~80  | 12 (15) 16 20 24 (25) 30              | 54 | 90 |    |     |                |                |     | 69 | 73 | 73    |

① 本表中 ( ) 内M尺寸为细牙螺纹, 选型时将M变更为MSC。

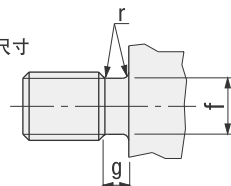


型号(①代码·②D) — ③Y — ④F — ⑤M(MSC) — (YKC·APC·etc.)

BDPFFC10 — 20 — F40 — MSC10 — APC

| 可 选 加 工 | 挡圈组件                   | 加工方法 |             |
|---------|------------------------|------|-------------|
|         |                        | 嵌入加工 | 将外螺纹变更为细牙螺纹 |
| 代码      | SET                    | APC  | MSC         |
|         | SET                    | APC  | MSC         |
| 技术说明    | 在座面部分嵌入加工。<br>① 所有型号适用 |      |             |
|         | 指定方法 APC               |      |             |
|         | 指定方法 MSC8              |      |             |
|         | 指定方法 MSC8              |      |             |
| 挡圈材质    | 悬臂销                    |      |             |
|         | 挡圈                     |      |             |
|         | 材质 表面处理 材质             |      |             |
|         | S45C 发黑 弹簧钢            |      |             |
| SUS304  | — 无电解镀锌 — SUS304—CSP   |      |             |

① 外螺纹退刀槽加工尺寸



| 粗牙螺纹     |         |         |           |
|----------|---------|---------|-----------|
| 螺纹直径 (M) | g       | r       | f         |
| 4        | 1.2~1.5 | 0.2~0.3 | 2.9~3.2   |
| 5        |         |         | 3.9~4.1   |
| 6        |         |         | 4.3~4.9   |
| 8        | 1.5~2.5 | 0.2~0.6 | 6.3~6.6   |
| 10       |         |         | 8.1~8.3   |
| 12       | 1.5~3.0 | 0.2~1.0 | 9.8~10.1  |
| 16       |         |         | 13.6~13.8 |
| 20       | 1.5~4.0 |         | 17.0~17.2 |
| 24       |         |         | 20.2~20.7 |
| 30       | 2.5~5.0 | 0.2~1.5 | 26.0~26.2 |

| 细牙螺纹       |         |         |           |
|------------|---------|---------|-----------|
| 螺纹直径 (MSC) | g       | r       | f         |
| 4          | 1.2~1.5 | 0.2~0.3 | 2.9~3.2   |
| 5          |         |         | 3.9~4.1   |
| 6          |         |         | 4.3~4.9   |
| 8          | 1.5~2.5 | 0.2~0.6 | 6.3~6.6   |
| 10         |         |         | 8.3~8.6   |
| 12         | 1.5~3.0 | 0.2~1.0 | 9.8~10.7  |
| 15         |         |         | 13.6~13.8 |
| 20         | 1.5~4.0 |         | 17.2~18.8 |
| 25         |         |         | 20.2~23.2 |
| 30         | 2.5~5.0 | 0.2~1.5 | 26.2~28.2 |



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